

Transform Your Press Shop Boost Efficiency, Flexibility & Uptime



The automotive press shop is evolving, and manufacturers are under constant pressure to achieve higher efficiency, flexibility, and reliability. Mitsubishi Electric's **e-F@ctory-integrated press automation solutions** helping production lines cut energy costs, accelerate die changeovers, and minimize downtime with predictive technologies.

✓ Slash Energy Waste with Regeneration

During deceleration, feeder servo motors generate excess energy that often goes unused. With Mitsubishi Electric's **MR-CV power regeneration converter**, this energy is reclaimed and fed back into the system or grid—reducing heat, space requirements, and operating costs.

For multi-axis systems, our amplifiers automatically share regenerable energy across drives, making it an ideal solution even for compact press shops.

✓ Speed Up Die Changeovers with Flexible Cam Control

Changing dies doesn't need to mean extended downtime. With **program-switchable cam patterns**, setup becomes faster and more flexible:

- Create and edit cam data easily using Simple Motion modules
- Switch between linear, two-way, or feed cam operations within seconds





The result? Production lines that adapt quickly to different materials and models without losing valuable operating time.

✓ Minimize Downtime with Predictive Vibration Monitoring

Unplanned stops can be costly. Mitsubishi Electric's **predictive vibration monitoring** helps detect servo motor wear and gear misalignment early:

- Monitor multi-channel sensor data directly on GOT HMI
- Visualize critical frequency bands and performance trends in real time
- Schedule maintenance before minor issues escalate

This predictive approach keeps press lines running smoothly and continuously.

Why Choose Mitsubishi Electric e-F@ctory Press Solutions?

- All-in-one: Controller, regenerative drives, servos, motion modules, and HMI in one ecosystem
- Modular & scalable: Tailored to fit any press shop size and complexity
- **Smart integration**: Perfect for modern factories aiming for mixed-model flexibility and sustainable operations

Click here to learn more about this Mitsubishi Electric Solutions https://bit.ly/4gw4v1d

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